# GASMAC

# **Engineering Submittal Data** GM, GMU, RW & RWU straight and U radiant tube heaters.

Adding the letter B to the prefix indicates a brooder model. Adding the suffix LTH indicates dual input with the low input being 70% of the high input. Adding the suffix CW indicates a car wash heater.

Model	O/A Length	Input (BTU)	Weight
GM(RW)60-20	21 ft. 8" / 6.6 m	60,000	90 lbs / 40.82 kg
GM(RW)75-20	21 ft. 8" / 6.6 m	60,000 - 75,000	90 lbs / 40.82 kg
GM(RW)80-20	21 ft. 8" / 6.6 m	60,000 - 80,000	90 lbs / 40.82 kg
GM(RW)85-30	31 ft. 5" / 9.56 m	60,000 - 85,000	105 lbs / 47.63 kg
GM(RW)100-30	31 ft. 5" / 9.56 m	70,000 - 100,000	105 lbs / 47.63 kg
GM(RW)125-30	31 ft. 5" / 9.56 m	90,000 - 125,000	105 lbs / 47.63 kg
GM(RW)100-40	41 ft. 2" / 12.55 m	70,000 - 100,000	130 lbs / 58.97 kg
GM(RW)125-40	41 ft. 2" / 12.55 m	90,000 – 125,000	130 lbs / 58.97 kg
GM(RW)150-40	41 ft. 2" / 12.55 m	105,000 – 150,000	130 lbs / 58.97 kg
GM(RW)125-50	50 ft. 11" / 15.5 m	90,000 - 125,000	150 lbs / 68.04 kg
GM(RW)135-50	50 ft. 11" / 15.5 m	95,000 – 135,000	150 lbs / 68.04 kg
GM(RW)150-50	50 ft. 11" / 15.5 m	105,000 – 150,000	150 lbs / 68.04 kg
GM(RW)165-50	50 ft. 11" / 15.5 m	115,000 – 165,000	150 lbs / 68.04 kg
GM(RW)165-60	60 ft. 8" / 18.5 m	115,000 – 165,000	165 lbs / 74.84 kg
GM(RW)200-60	60 ft. 8" / 18.5 m	160,000 – 200,000 (180,000 L.P.)	165 lbs / 74.84 kg
GM(RW)200-70	70 ft. 5" / 21.46 m	160,000 – 200,000 (180,000 L.P.)	180 lbs / 81.65 kg
GMU(RWU)60-10	11 ft. 11" / 3.63 m	60,000	90 lbs / 40.82 kg
GMU(RWU)75-10	11 ft. 11" / 3.63 m	60,000 – 75,000	90 lbs / 40.82 kg
GMU(RWU)80-10	11 ft. 11" / 3.63 m	60,000 - 80,000	90 lbs / 40.82 kg
GMU(RWU)85-15	16 ft. 8" / 5.08 m	60,000 - 85,000	105 lbs / 47.63 kg
GMU(RWU)100-15	16 ft. 8" / 5.08 m	70,000 – 100,000	105 lbs / 47.63 kg
GMU(RWU)125-15	16 ft. 8" / 5.08 m	90,000 - 125,000	105 lbs / 47.63 kg
GMU(RWU)100-20	21 ft. 8" / 6.6 m	70,000 – 100,000	130 lbs / 58.97 kg
GMU(RWU)125-20	21 ft. 8" / 6.6 m	90,000 - 125,000	130 lbs / 58.97 kg
GMU(RWU)150-20	21 ft. 8" / 6.6 m	105,000 – 150,000	130 lbs / 58.97 kg
GMU(RWU)125-30	31 ft. 5" / 9.56 m	90,000 - 125,000	165 lbs / 74.84 kg
GMU(RWU)135-30	31 ft. 5" / 9.56 m	95,000 - 135,000	165 lbs / 74.84 kg
GMU(RWU)150-30	31 ft. 5" / 9.56 m	105,000 - 150,000	165 lbs / 74.84 kg
GMU(RWU)165-30	31 ft. 5" / 9.56 m	115,000 – 165,000	165 lbs / 74.84 kg
GMU(RWU)200-30	31 ft. 5" / 9.56 m	160,000 – 200,000 (180,000 L.P.)	165 lbs / 74.84 kg

#### **CLEARANCES TO COMBUSTIBLES**

BTU RANGE	BELOW	TOP	SIDES	BACK (Angle Mount)
60,000 - 150,000	48" / 121.92 cm	4" / 10.16 cm	25" / 63.5 cm	16" / 40.64 cm
150,001-165,000	58" / 147.32 cm	4" / 10.16 cm	25" / 63.5 cm	16" / 40.64 cm
165,001-200,000	74" / 187.96 cm	4" / 10.16 cm	25" / 63.5 cm	16" / 40.64 cm

Clearances "below" can be reduced by 40% beginning 15 ft. downstream of burner.

#### SPECIFICATIONS

#### APPROVALS

\* Intertek Warnock Hersey (WH)

\* Certified for use in Canada and the USA

\* Tested and certified at the Warnock

Hersey laboratories to all applicable CAN/CGA, CSA, and ANSI standards.

\* Commercial, Industrial, and Agricultural approvals.

#### **BURNER CONTROL BOX**

\* Totally enclosed controls

\* Sight glass for visual combustion observation

\* Controls serviceable while in operation and isolated from combustion air

\* GM models c/w operating indicator light \* CW models c/w stainless steel control

\* Easy access to controls with the

removal of one screw with exclusive hinged Clamshell control box design.

\* Thermally protected and permanently lubricated blower motor

\* 5' long grounded cap and cord plug in 110v connection

#### **COMBUSTION AIR & VENTING**

\* 4" combustion air inlet and exhaust \* Certified for direct sidewall, roof, and open venting

\* Maximum 60' of combined intake and vent line (NOT including length of unit) in any combination (eg. 15' intake, 45' vent). Deduct 5' from 60' allowance for every 90 degree bend in intake/vent line.

# GAS SPECIFICATIONS <u>Pressures</u> <u>NG</u> <u>LP</u> in W.C.P. (inches) (inche

<u>in W.C.P.</u>	<u>(inches)</u>	<u>(inches)</u>
Manifold	3.5"	10"
Min. Inlet	7"	14"
Max. Inlet	14"	14"

#### ELECTRICAL SPECIFICATIONS

\* 120 V.A.C., 60 Hz, 1 Ph., 3 wire

\* Supplied via 5 ft. 120v 3 wire cap

and cord plug in connection \* Factory ready for 120v or 24v

thermostatic controls

\* Ignition current – 3 amps

\* Running current – 1 amp

#### CONTROLS

\* Norton ceramic hot surface mini igniter

\* Air proving safety switch monitors for blocked flu and intake air

\* Independent flame sensing rod

\* 24v Honeywell Smart valve with status/diagnostic LED. 5 trials for ignition with safety lockout.

\* LTH 2 stage models c/w White Rogers valve and dedicated control module

#### **COMBUSTION & EMITTER TUBES**

\* All emitter & combustion tubes are 16 ga., 4" OD

\* Tubes press fitted with swaged ends
\* Primary combustion tubes constructed of high temperature specialty alloys
\* Secondary tubes are constructed of highly emissive low carbon black steel.
GM model secondary tubes are coated with high temperature, corrosion resistant

black coating. **CW** tubes constructed of coated Aluminized steel for superior corrosion resistance in harsh environments

\* High temperature, aluminized steel turbulator baffle factory installed (if required)

#### REFLECTOR

\* Highly polished, high grade seamless aluminum for maximum reflective efficiency

\* GM models c/w upgraded mirror polish for superior reflectivity and emission

"NO IFS, ANDS, OR BUTS" WARRANTY \* 4 Years on ALL heater components \* 20 year burnout guarantee on combustion and emitter tubes

#### MANUFACTURED IN CANADA WITH NORTH AMERICAN MADE COMPONENTS AND MATERIALS

#### COMMON ACCESSORIES

NOTES

#### PART # DESCRIPTION

AC1072	1/2" x 36" Neoprene Flexible Gas Connector
AC1073	<sup>3</sup> / <sub>4</sub> " x 36" Neoprene Flexible Gas Connector
AC1220	FreRW Air Intake Package
AC1180	Sidewall Exhaust Cap – 4" OD - type B Vent
AC1190	Sidewall Exhaust Cap – 4" ID - type C Vent
AC1120	4" x 4" x 6" Exhaust T
AC1060	24v Analog Thermostat
AC1010	110v Analog Thermostat
AC1400	24v 2 Stage Thermostat
AC2000	24v Light Activated Set Back Digital Stat
P-1930	9" x 10' Side Reflector

Required for units with inputs of 150,000 BTUH and under Required for units with inputs over 150,000 BTUH 10' flex duct, screened intake cap, c/w clamps & connectors Required for direct sidewall venting Required for direct sidewall venting For common venting – Note: units MUST be jointly controlled. In Celsius. For Fahrenheit, use part #AC1062 For control of single or multiple units For control of single or multiple units (req. relays not supplied) The Easy Set – www.easyradiantworks.com/easyset.html Reflector side shield to reduce output on sides of heater

FIELD SPECIFICATIONS

#### SIDEWALL VENTING **ROOF VENTING** Approved Vent Cap Combustible Overhang "B" Vent Th<u>ro</u>ugh Wall Min. 24" Min. 6" "C" to "B<u>"</u> Adapter 7 Single wall vent from heater AC 1180 Ζ, 3" Vent hrough Ceiling Supplied by Others Radiant Heater. Nall Min 15" "C" to "B" Adapter Supplied by Others Type "C" Elbow

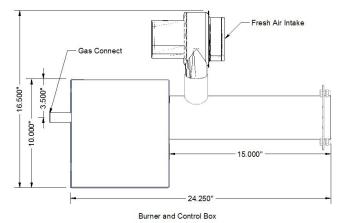
#### \*Note: Vent lines longer than 10' must be insulated or constructed of insulated type "B" material.

Typical mounting hardware

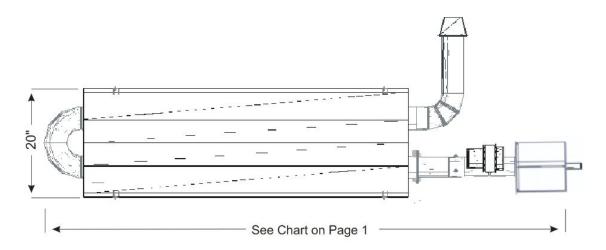
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# FIELD SPECIFICATIONS (Cont.)

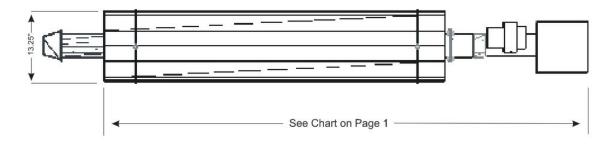
# **Burner and Controls Side View**



# **<u>U</u>** Configuration Top Down



# Straight Configuration Top Down



# WRITTEN SPECIFICATIONS

Reflector material shall have a minimum thickness Gas fired radiant tube heaters shall be Spartan (RW) or Comfortzone (GM) series heaters manufactured by of 0.025" (+/- .001"), shall be constructed of Easy Radiant Works, Wainfleet, Ontario, Canada. seamless 3003 aluminum sheet, and be tempered to Radiant tube heaters shall be furnished and installed in specifications H24-H25. Reflector finish shall be a minimum of "Brite-one-side". compliance with all applicable governing codes and in compliance with included manufactures Heaters shall be equipped with an electronic hotspecifications. In cases where manufacturers surface igniter that is enclosed in a protective metal instructions and governing codes conflict, installer jacket. shall defer to whichever is most stringent. Heaters shall be equipped with an independent Radiant tube heaters shall be Design Certified by flame sensor. Intertek Warnock Hershey, and comply with all Heaters shall be equipped with a sight glass for applicable standards including CAN/CGA, CSA, and visual confirmation of combustion and igniter ANSI. All radiant tube heaters must bear the Warnock operation. GM models shall be equipped with an Hershey certification mark and manufacturers serial operating indicator light on the bottom of the control number. housing to indicate normal heater operation. Radiant tube heaters shall be supplied with a Single stage heaters shall utilize the 24v Honeywell manufacturers warranty covering all components for a Smart Valve for control sequencing and gas flow period of no less than four (4) years. Combustion and regulation. Unit shall attempt ignition no less than radiant emitter tubes shall be warranted against five (5) times prior to safety lockout. Two stage burnout for a period of no less than twenty (20) years. units shall utilize a White Rogers two stage valve Radiant tube heaters shall be supplied with a copy of with proprietary control module. the manufacturers installation and operation manual. Units shall utilize two dedicated mechanical air Burner controls shall be totally contained within a pressure switches, one for blocked flue and one for control housing that is isolated from combustion air. combustion intake air pressures. Air switches shall Control housing shall be of such construction that be factory set to correct pressures with no internal components are accessible for diagnostic requirement for field adjustment. purposes while heater is in operation. Control housing Units shall be constructed with a five foot (5') long shall be of the clamshell type, with access granted to grounded 110v capped connector. controls by the removal of one (1) exterior retaining Units shall be supplied ready to accept both 110v screw. and 24v thermostatic controls. Combustion tubes shall be constructed of 16 ga. If required, heaters shall be equipped with a pre-(0.065"), 4" dia. aluminized steel tube coated with installed turbulator baffle constructed of aluminized black high temperature coating. On units where inputs steel, and pre-installed by the factory in a marked exceed 165,000 BTU, the unit shall utilize two 10' 10' section of emitter tube for installation on the combustion tubes constructed of GalvAlum alloy. exhaust end of the heater. Emitter tubes shall be constructed of 16 ga. (0.065"), Heater shall be constructed that total safety shut 4" dia. low carbon steel tube. GM model emitter tubes down will occur in the events of : loss of shall be coated with high temperature black coating. combustion, blocked flue, blocked air intake, blower CW model emitter tubes shall be constructed of all failure, loss of 110v power, increase of gas pressure aluminized steel with high temperature black coating. beyond specification, or combustion failure on Combustion and emitter tubes joints shall be of press ignition attempt. Unit shall lock out operation fit design with swaged ends at 4" ID. Tubes shall be entirely in the event that there are five (5)mechanically secured by means of manufacturer consecutive failures, and only be reset by means of provided self drilling screws. disconnection of 110v power supply.

### **CONTACT INFORMATION**

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SUBMITTED BY:	DATE:
JOB	CONTRACTOR
JOB TITLE:	COMPANY:
ADDRESS:	ADDRESS:
CITY:	CITY:
STATE/PROV.:	STATE/PROV.:
ZIP/POSTAL:	ZIP/POSTAL:
CONTACT NAME:	CONTACT NAME:
CONTACT NUMBER:	CONTACT NUMBER:
ENGINEER	EQUIPMENT REPRESENTATIVE
COMPANY:	COMPANY:
ADDRESS:	ADDRESS:
CITY:	CITY:
STATE/PROV.:	STATE/PROV.:
ZIP/POSTAL:	ZIP/POSTAL:
CONTACT NAME:	CONTACT NAME:
CONTACT NUMBER:	CONTACT NUMBER:

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For Technical Support / Inquiries Please Call 1-800-403-3279

**WARNING!** Heaters must be installed and serviced by qualified and licensed gas personnel only. Improper installation, adjustment, alteration, service or maintenance can cause property damage, injury or death. Read the installation, operating and maintenance instructions thoroughly before installing or servicing this equipment. **This spec-sheet is not the installation manual.**